## A WARRANTY IS ONLY AS GOOD AS THE COMPANY THAT BACKS IT.

Every Alliance RV is generously backed with a 3-year limited structural and 1-year limited base warranty. Further, what really makes Alliance RV stand out is our willingness to communicate our guiding principle of "Do The Right Thing".



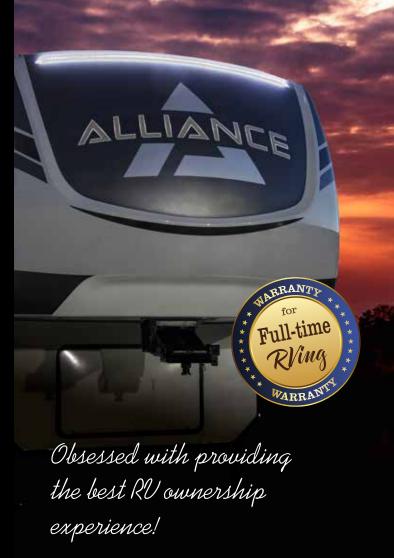
We understand there is not a one size fits all solution when it comes to your warranty and service needs. ability to keep open lines of communication with both you and your

Alliance dealer will help us find a creative service solution for your specific case. Add to this the unique service and warranty programs we have implemented for our Alliance dealers to streamline the approval process and parts delivery times... all towards the mission of getting our Alliance RV owners back on the road faster and enhancing your RV ownership experience. If you ever want to speak with one of our customer service representatives, please don't hesitate to contact us at (574) 226-0140.

## Do the Right Thing!



Alliance Recreational Vehicles 301 Benchmark Drive Elkhart, Indiana 46516 Office: (574) 218-7165 Customer Service: (574) 226-0140











Next generation advanced frame technology with flush upper deck and

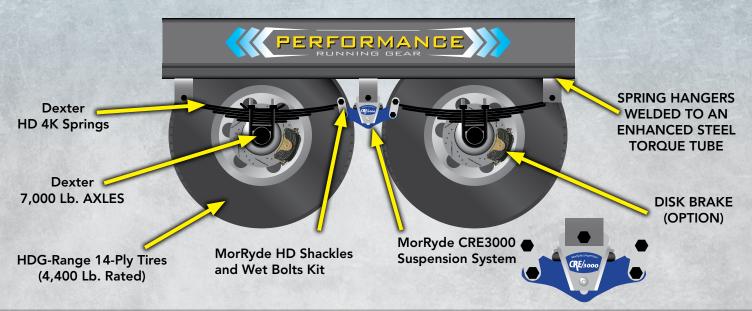
heavy duty running gear.







## RUNNING GEAR REDEFINED



## CAMP READY PERFORMANCE AUDIT

We are going the extra mile to help ensure your Alliance RV is "Camp Ready". With holding tanks full, every Alliance RV hits the open road for a 15-minute "shakedown" test tow that includes bumps, turns and rapid stops. This open road test identifies any potential concerns that would have only shown up when the coach was in transit to you and your dealer.

READY PERFORMANCE AUDIT

Following the test drive, we bring the coach into our dedicated Performance Audit Bay for another round of systems checks and white glove inspections. Upon a 100% successful Performance Audit, we deem a the RV to truly be "Camp Ready"!